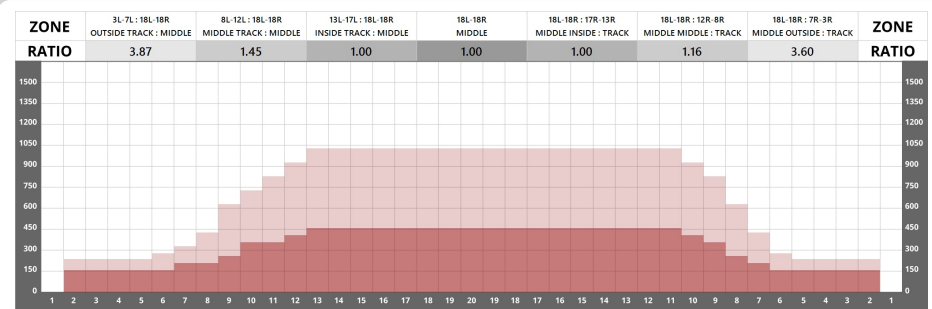




2015 COLUMBIA 300 VIENNA OPEN



DISTANCE:	39 FEET	VOLUME:	26.69 mL
RATIO:	3.87:1	FORWARD:	12.47 mL
DROP BRUSH:	36 FEET	REVERSE:	14.22 mL
TANKS:	CURVE	PUMP:	MULTI



FORWARD LOADS DATA

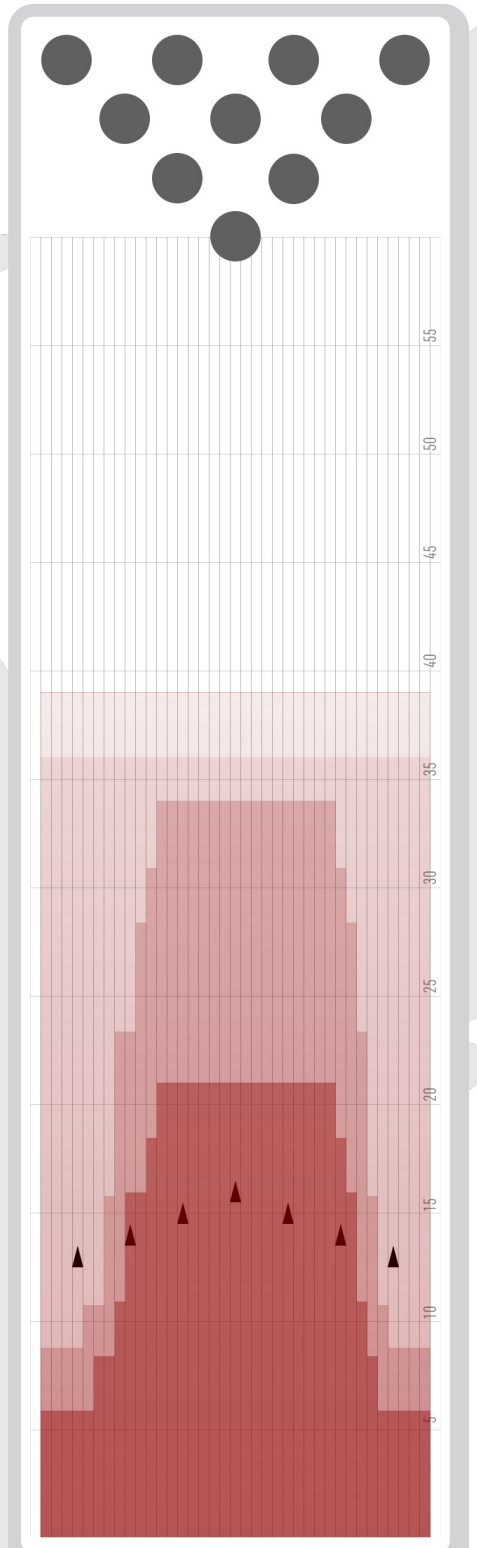
#	START	STOP	LOADS	MICS	SPEED	BUFF	TANK	DISTANCE	T.OIL
1	2L	2R	4	40	14	4	A - Curve	0 → 6	5,920
2	7L	7R	1	50	18	3	A - Curve	6 → 8	1,350
3	9L	8R	1	50	18	3	A - Curve	8 → 11	1,200
4	10L	9R	2	50	18	3	A - Curve	11 → 16	2,200
5	12L	10R	1	50	18	3	A - Curve	16 → 18	950
6	13L	11R	1	50	18	3	A - Curve	18 → 21	850
7	2L	2R	0	50	18	3	A - Curve	21 → 33	0
8	2L	2R	0	50	26	1	A - Curve	33 → 39	0

REVERSE LOADS DATA

#	START	STOP	LOADS	MICS	SPEED	BUFF	TANK	DISTANCE	T.OIL
1	2L	2R	0	50	30	2	A - Curve	36 → 34	0
2	13L	11R	1	50	22	3	A - Curve	34 → 31	850
3	12L	10R	1	50	18	3	A - Curve	31 → 28	950
4	11L	9R	2	50	18	3	A - Curve	28 → 23	2,100
5	9L	8R	3	50	18	3	A - Curve	23 → 16	3,600
6	8L	7R	2	50	18	3	A - Curve	16 → 11	2,600
7	6L	6R	1	40	14	3	A - Curve	11 → 9	1,160
8	2L	2R	2	40	14	4	A - Curve	9 → 5	2,960
9	2L	2R	0	40	14	4	A - Curve	5 → 0	0

THIS PATTERN IS DESIGNED FOR:

VARIABLE BUFFER SPEEDS | VARIABLE MICROLITER STREAMS | REVERSE DROP BRUSH
 This pattern may require adjustments if using a lane machine that does not have these features



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